
TYPE	Two-component acid curing topcoat.
USE	For all types of wood and fibreboards. Well fitted for furniture and kitchen. Only for interior use.
SPECIAL PROPERTIES	Very high solid content at application viscosity. Very good filling properties. Good durability. No aromatics.

TECHNICAL DATA

Gloss (60°)	20-80 units Gardner
Delivery viscosity	55-65 s, DIN-cup 6, 20 °C
Specific density	1.30-1.38 kg/l depending on colour.
Solids	Approx. 77 % by weight depending on colour. Approx. 65 % by volume depending on colour.
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Colours	White or tinted in TEKNOTINT or WEDEMIX.
Mixing ratio	10 % by weight HARDENER 1399-12. 15 % by volume
Pot life	24 hours when thinned to 20 s DIN 4, 20 °C
System	Priming with acid curing primer or UV-sealer. Highest recommended amount applied, 300 g/m ² .

DIRECTIONS FOR USE

Application method	Conventional-, high-pressure-, automatic- and electrostatic spraying.		
Drying		<u>20 °C</u>	<u>50 °C</u>
	Dry for handling	2 hours	1 hours
	Dry for stacking	Over night	4-6 hours
Hardener	HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.		
Thinner	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.		
Cleaning	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-80.		

HEALTH AND SAFETY See Safety Data Sheet.