

TECHNICAL DATA SHEET

1 10.12.2015

TEKNOCOAT 1675

2-component topcoat 1675-1X

TYPE Two-component acid curing topcoat.

USE For all types of wood and fibreboards. Well fitted for furniture and kitchen. Only for

interior use.

SPECIAL PROPERTIES Very high solid content at application viscosity. Very good filling properties. Good

durability. No aromatics.

TECHNICAL DATA

Gloss (60°) 20-80 units Gardner

Delivery viscosity 55-65 s, DIN-cup 6, 20 °C

Specific density 1.30-1.38 kg/l depending on colour.

Solids Approx. 77 % by weight depending on colour.

Approx. 65 % by volume depending on colour.

Volatile organic compound

(VOC)

See Safety Data Sheet.

Storage: See label.

Colours White or tinted in TEKNOTINT or WEDEMIX.

Mixing ratio 10 % by weight HARDENER 1399-12.

15 % by volume

Pot life 24 hours when thinned to 20 s DIN 4, 20 °C

System Priming with acid curing primer or UV-sealer.

Highest recommended amount applied, 300 g/m².

DIRECTIONS FOR USE

Application methodConventional-, high-pressure-, automatic- and electrostatic spraying.

Drying $\underline{20 \, ^{\circ}\text{C}}$ $\underline{50 \, ^{\circ}\text{C}}$

Dry for handling 2 hours 1 hours Dry for stacking Over night 4-6 hours

HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.

Thinner TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.

Cleaning TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-80.

HEALTH AND SAFETY See Safety Data Sheet.

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